

Changes for the Better

MITSUBISHI PROGRAMMABLE CONTROLLERS MELSEG-F

Supplement Manual

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FX3U-485ADP-MBH

FX3U-485ADP-MBH communication special adapter only differs from the FX3U-485ADP-MB with respect to the following specification.

For details on installation, wiring and other specifications, refer to the following manuals.

→ FX3u-485ADP-MB INSTALLATION MANUAL → FX3u SERIES USER'S MANUAL - MODBUS Serial Communication Edition → FX SERIES USER'S MANUAL - Data Communication Edition

1. Differences between the MODBUS serial communication specifications of the FX3U-485ADP-MBH and FX3U-485ADP-MB

Item		FX3U-485ADP-MBH	FX3U-485ADP-MB
Transmission Specifications	Transmission Speed (Baud rate)		300/600/1200/2400/ 4800/9600/19200 bps
Master Specifications	Number of Slaves	64 slaves	16 slaves

2. Transmission speed (baud rate) settings for MODBUS serial communication

The communication speed (baud rate) is set in the communication format (Ch1: D8400 bit 4 to 7, Ch2: D8420 bit 4 to bit 7). Allocation of bit 4 to bit 7 in D8400 (Ch1) and D8420 (Ch2) is as follows on the next page.

 \rightarrow For details on the other bits, refer to the FX3U SERIES USER'S MANUAL - MODBUS Serial Communication Edition

Caution

When you set the baud rate to 38400 bps or more in a FX3G Series PLC, please set D8411 (D8431) to be 3ms or more. When D8411 (D8431) is set at less than 3ms, it may not be able to communicate normally.

Bit No.	Name	Contents		
		0 (bit = OFF)	1 (bit = ON)	
b0	Data length	7-bit	8-bit	
b1 b2	Parity	b2, b1 (0, 0): Not provided (0, 1): Odd (1, 1): Even		
b3	Stop bit	1-bit	2-bit	

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Bit No.	Name	Contents		
		0 (bit = OFF)	1 (bit = ON)	
b4 b5 b6 b7	Baud rate (bps)	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	b7, b6, b5, b4 (1, 0, 0, 1): 19200 (1, 0, 1, 0): 38400 (1, 0, 1, 1): 57600 (1, 1, 0, 0): Reserved (1, 1, 0, 1): 115200	
b8 -11	Not available		-	
b12	H/W type	RS-232C	RS-485	
b13-15	Not available		-	

3. Slave Node Address setting range of the ADPRW instruction (FNC 276)

The Slave Node Address setting range of the ADPRW instruction (FNC 276) is changed as follows. → For detail on the ADPRW instruction (FNC 276), refer to the FX3U SERIES USER'S MANUAL - MODBUS Serial Communication Edition

Instruction Name	Operand type	Description	Setting range	
			FX3U-485ADP-MBH	FX3U-485ADP-MB
ADPRW	S·	Slave Node Address	H00 to H40 (K0 to K64)	H00 to H10 (K0 to K16)

Attention

· This product is designed for use in industrial applications.

Note

Manufactured by: Mitsubishi Electric Corporation
2-7-3 Marunouchi, Chiyoda-ku, Tokyo, 100-8310 Japan
Manufactured at: Mitsubishi Electric Corporation Himeji Works
840 Chiyoda-machi, Himeji, Hyogo, 670-8677 Japan
Authorized Representative in the European Community:
Mitsubishi Electric Europe B.V.
Gothaer Str. 8, 4080 Ratingen, Germany