

Programmable Controllers



July 2013

New Product Release Digest No.337E

NEW PRODUCTS DIGEST

Compact space and low cost

Powerful lineup of space-saving modules!

Slim type power supply

Analog I/O module



NODE ERR. RUN I/OEF BAT. USER

A MITSUBISHI

POWE

I/O combined module



Source type CPU NEW

Source type CPU

L02SCPU-P, L06CPU-P, L26CPU-P Powerful lineup of CPUs

I/O Combined module (Sink type / Source type) NEW

LH42C4NT1P, LH42C4PT1P Combination of input and output into one convenient module Slim type power supply **NEW**

L63SP Approx. two-thirds the size of a normal power supply

Analog I/O module **NEW**

L60AD2DA2 Combining ``2 analog input channels'' and ``2 analog output channels'' into one module

Ethernet interface module Upgrade

LJ71E71-100 Easily connect to Ethernet devices SSCNET III/H compliant simple motion module **NEW**

LD77MS16, LD77MS4, LD77MS2 Perform various control just like a positioning module

Complete line up from source type CPU to space-saving

NEW

Powerful lineup of CPUs

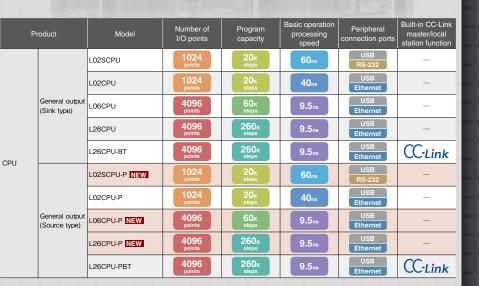
Extensive lineup of source type CPUs

Introducing three source type CPUs (CPU built-in I/O universal output function)!



L02SCPU-P

L06CPU-P



Wide selection of packaged products



L26CPU-P

L02CPU-SET L02CPU-P-SET L06CPU-SET L06CPU-P-SET NEW L26CPU-SET L26CPU-P-SET NEW L26CPU-P-SET NEW

L26CPU-PBT-SET

CPU packages

 CPU module (L02CPU-P), Display unit (L6DSPU), and Power supply module (L61P) set

 CPU module (L06CPU), Display unit (L6DSPU), and Power supply module (L61P) set

 CPU module (L06CPU-P), Display unit (L6DSPU), and Power supply module (L61P) set

 CPU module (L26CPU), Display unit (L6DSPU), and Power supply module (L61P) set

 CPU module (L26CPU-P), Display unit (L6DSPU), and Power supply module (L61P) set

 CPU module (L26CPU-P), Display unit (L6DSPU), and Power supply module (L61P) set

 CPU module (L26CPU-P), Display unit (L6DSPU), and Power supply module (L61P) set

 CPU module (L26CPU-BT), Display unit (L6DSPU), and Power supply module (L61P) set

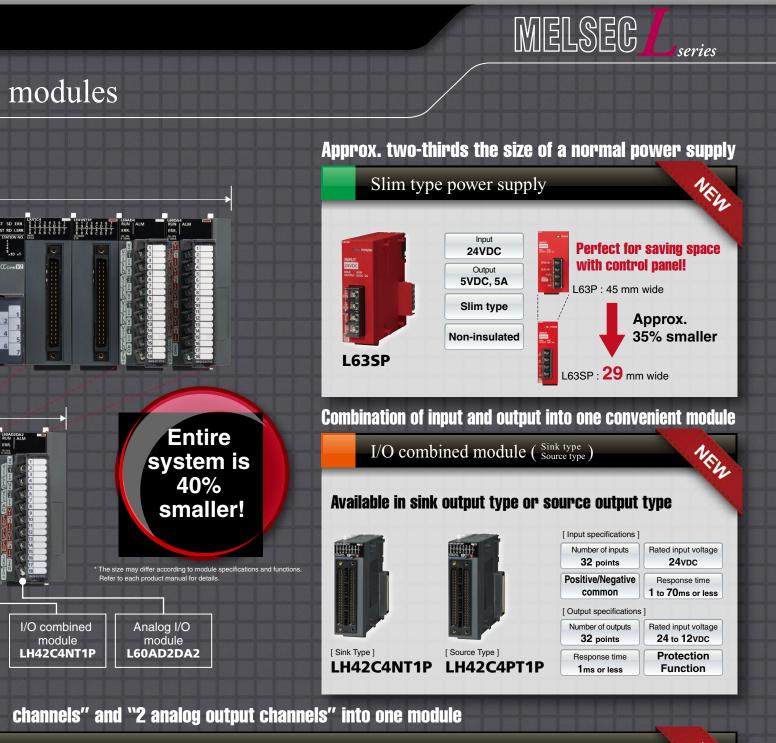
CPU module (L02CPU), Display unit (L6DSPU), and Power supply module (L61P)

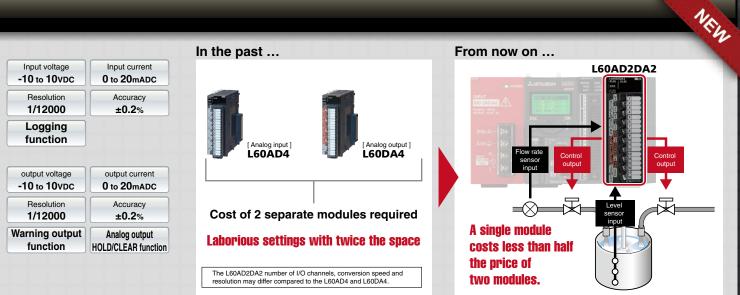


Comparison of system

Combining "2 analog input Analog I/O module

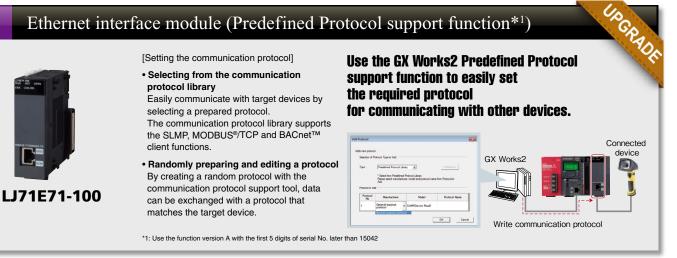






NEW PRODUCTS DIGEST No.337E

Easily connect to Ethernet devices



Perform various control just like a positioning module







SSCNET II/H compliant simple motion module

[Up to 16 axis control] LD77MS16

[Up to 4 axis control]

[Up to 2 axis control] LD77MS2 [Positioning control]

- Support for a multitude of applications thanks to a wide variety of control formats including linear interpolation control (up to 4 axes), 2-axis circular interpolation control, fixed feed control and continuous orbit control.
- Use a sequence program to set the positioning address, speed, etc. for easy automatic operation.
- Quickly implement powerful auxiliary functions such as step operation, target position change, M codes, and the skip function.

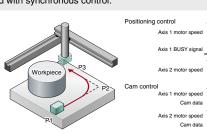
[Speed control and torque control]

- Tension control applications such as winding and rewinding are supported.
- Switch from positioning control, to speed and torque control, and back to positioning control.
 Because the present location is tracked even in speed and torque control mode, it is possible to maintain the current absolute position when returning to positioning control.

[Cam control]

• Cam control may be used alone or combined with synchronous control.

Example application for cam control: To create a movement path around a workpiece using positioning control, axis 2 waits for axis 1 to complete the move from P1 to P2 before it begins moving from P2 to P3. By using cam control, axis 2 does not need to wait for axis 1 to complete its movement and the in position time can be shortened.



XY table

2-axis linear interpolation

3-axis linear interpolation

Continuous orbit control

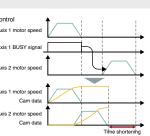
Tension detecto

Sen

Unwinding

axis

2-axis circular interpolation



Continuous orbit control

calculation

. r2

Tension detector

Serv

High-speed, high-accuracy orbit

Winding

Linear/circular interpolation

r1′

MELSEC

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